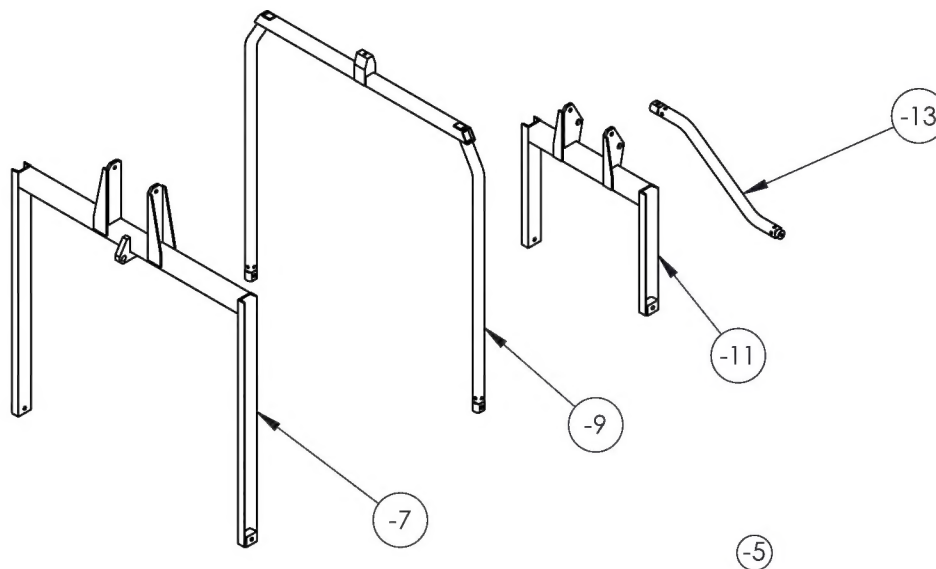


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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	4/27/2017	SM	JAG



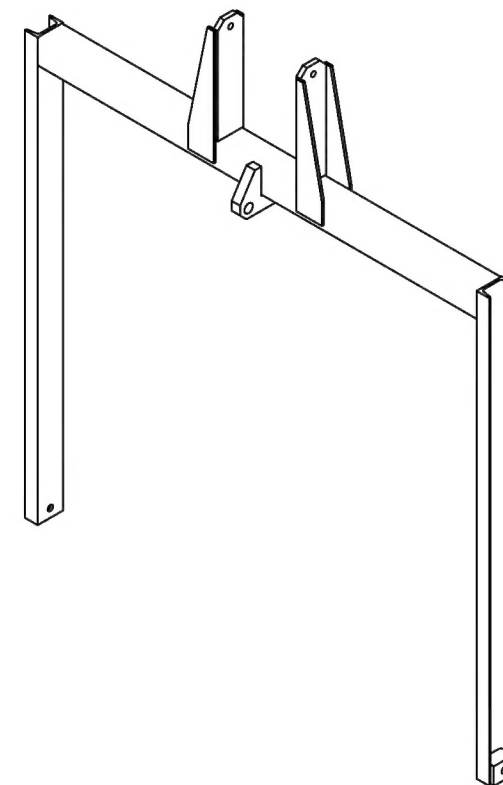
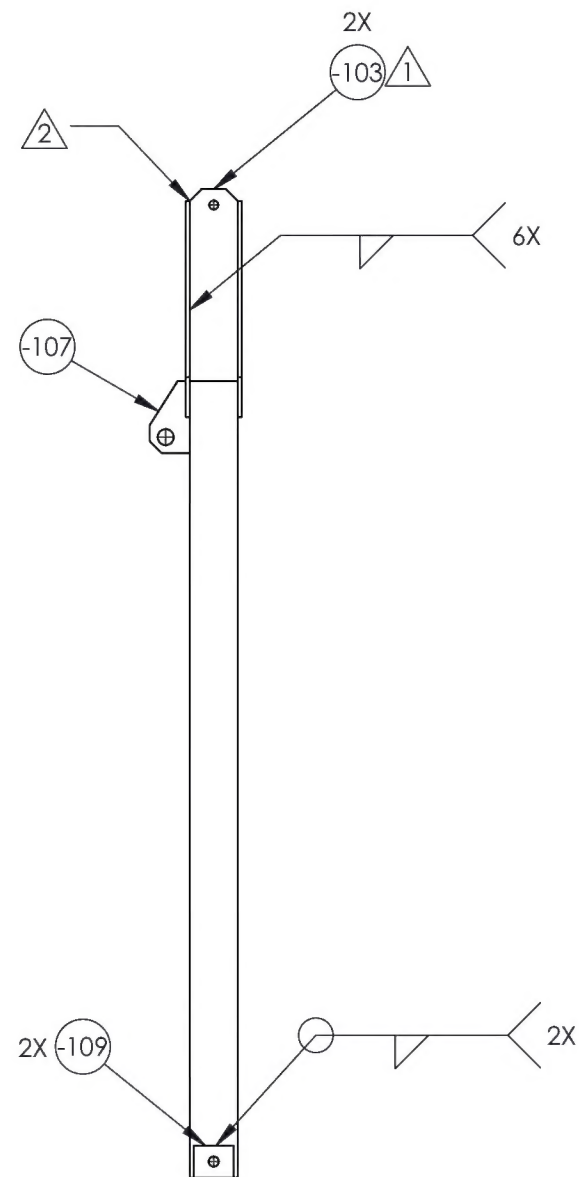
LIFT ARM WELDMENTS

ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			X		-7	1	TOW BAR ARMS UPPER ASSEMBLY			2
		X			-9	1	TOW BAR ARMS LOWER ASSEMBLY			9
	X				-11	1	REAR ARM ASSEMBLY			14
X					-13	1	REAR ARM STABILIZER ASSEMBLY			19
			1		-99		TOW BAR ARMS UPPER TUBE	A500		6
			2		-101		TOW BAR ARMS UPPER CHANNEL	A36/1018/1020 HR		7
			2		-103		TOW BAR ARMS TONGUE	A36/1018/1020 HR		8
			4		-105		TOW BAR ARMS TONGUE BRACE	A36/1018/1020 HR		9
			1		-107		TOW BAR ARMS PISTON BRACKET	A36/1018/1020 HR		10
	2		2		-109		TOW BAR ARMS UPPER ARM PIVOT	A36/1018/1020 HR		11
		2			-111		TOW BAR ARMS LOWER OUTSIDE TUBE	A500		12
		1			-113		TOW BAR ARMS LOWER END TUBE	A500		13
1		2			-115		TOW BAR ARMS END BRACKET G	A36/1018/1020 HR		14
		1			-117		TOW BAR ARMS CENTER BRACKET F	A36/1018/1020 HR		15
	1				-119		REAR ARM TUBE	A500		16
	2				-121		REAR ARM CHANNEL	A36/1018/1020 HR		17
	2				-123		REAR ARM MOUNT BRACKET	A36/1018/1020 HR		18
	2				-125		REAR ARM BRACKET BRACE	A36/1018/1020 HR		19
1					-127		REAR ARM STABILIZER ARM	A500		20
1					-129		REAR ARM STABILIZER END	A36/1018/1020 HR		21
ASSY -13	ASSY -11	ASSY -9	ASSY -7							




TITLE		SUPPORT DOLLY, TAILBOOM		
DWG NO.		RB T102012-5		
REV		1		
MAT'L		UNLESS OTHERWISE SPECIFIED		
HEAT TREAT		DIMENSIONS ARE IN INCHES		
FINISH		.XXX ± .010 FRACTIONS ± 1/8		
SPEC		.XX ± .03 ANGLES ± 1°		
DRAWN BY:		.X ± .1 SURFACES = 125/		
CHECKED:		1. BREAK ALL SHARP EDGES		
OPPS APPR:		.015 x 45° OR .015R		
QA APPR:		2. DIMENSIONAL LIMITS APPLY		
APPROVED:		AFTER PLATING		
SCALE		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
DATE		USED ON MODEL		
SHEET 1 OF 21		BELL 212, 214B, 214ST, 412		

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



- 1 ALIGN HOLES ON -103.
- 2 ALIGN END OF -105 TO CHAMFER ON -103.

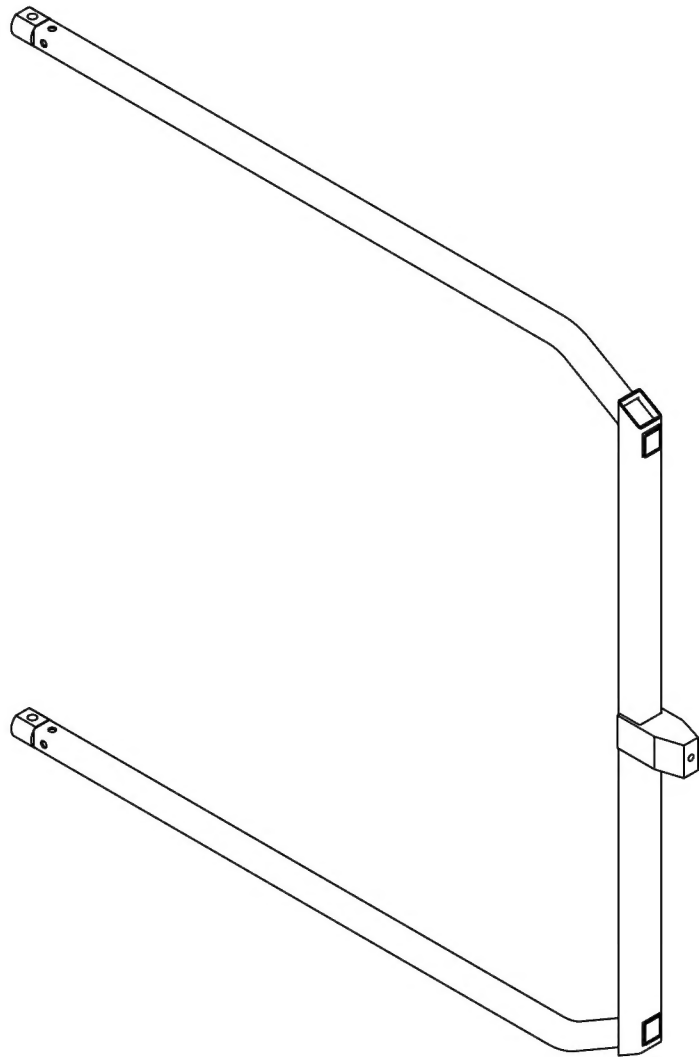
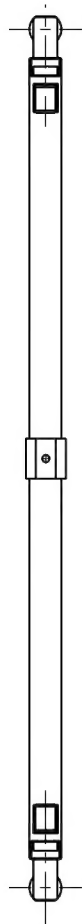
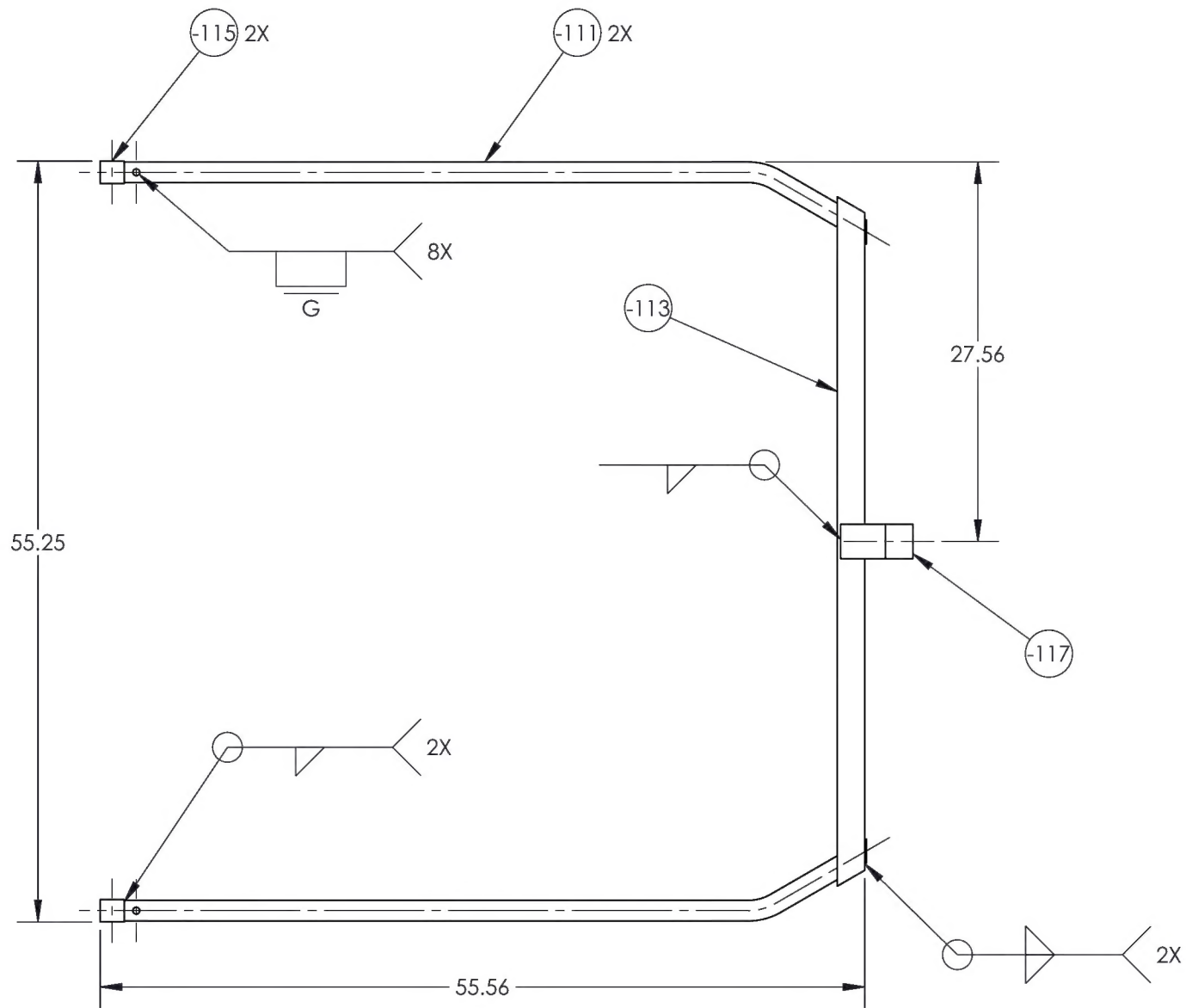
		TITLE	
		SUPPORT DOLLY, TAILBOOM	
DWG NO.		RB T102012-7	REV 1
MAT'L HEAT TREAT FINISH SPEC FED #13538		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125√	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		BELL 212, 214B, 214ST, 412	
SCALE 1:12	DATE 3/13/2014	SHEET 2 OF 21	

⑦

TOW BAR ARMS UPPER ASSEMBLY

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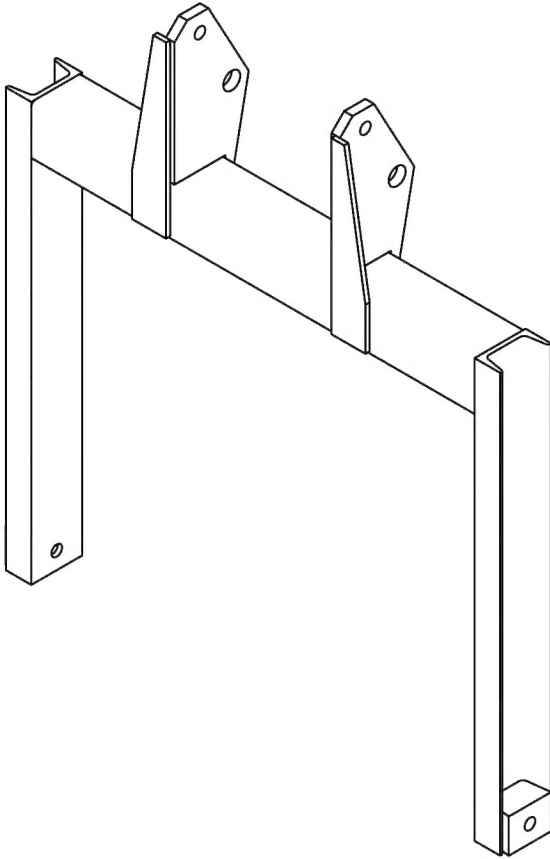
-9

TOW BAR ARMS LOWER ASSEMBLY

DART AEROSPACE			
TITLE SUPPORT DOLLY, TAILBOOM			
DWG NO. RB T102012-9			REV 1
MAT'L	UNLESS OTHERWISE SPECIFIED		
HEAT TREAT	DIMENSIONS ARE IN INCHES		
FINISH	.XXX ± .010 FRACTIONS ± 1/8		
SPEC	.XX ± .03 ANGLES ± 1°		
	.X ± .1 SURFACES = 125/		
DRAWN BY:	GILBERT	1. BREAK ALL SHARP EDGES	
CHECKED:	CLOUGH	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	AFTER PLATING	
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER	
SCALE	1:12	ASME Y14.5M-2009	
DATE	3/13/2014	USED ON MODEL	
		BELL 212, 214B, 214ST, 412	
		SHEET 3 OF 21	

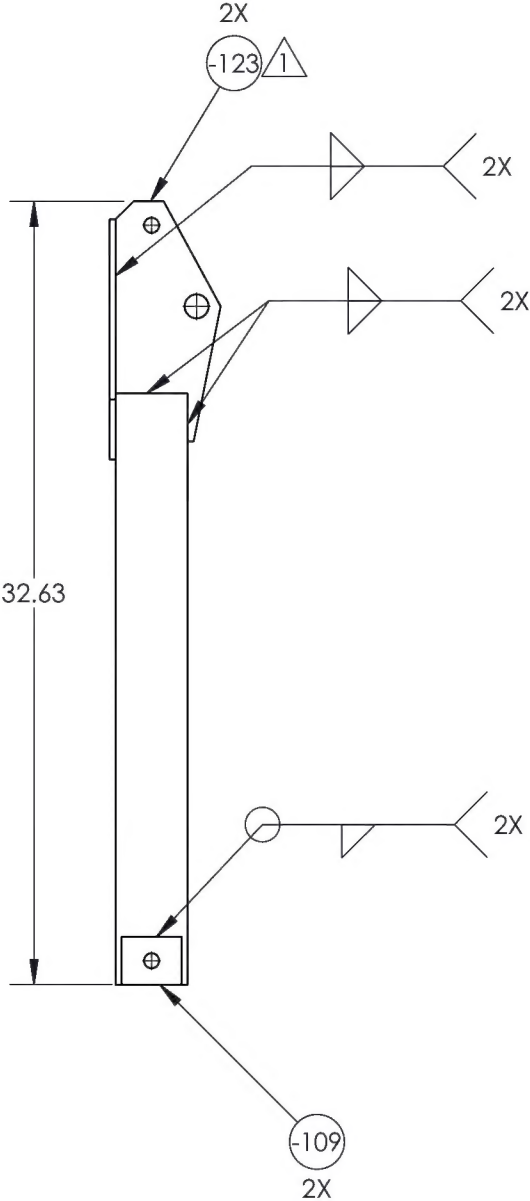
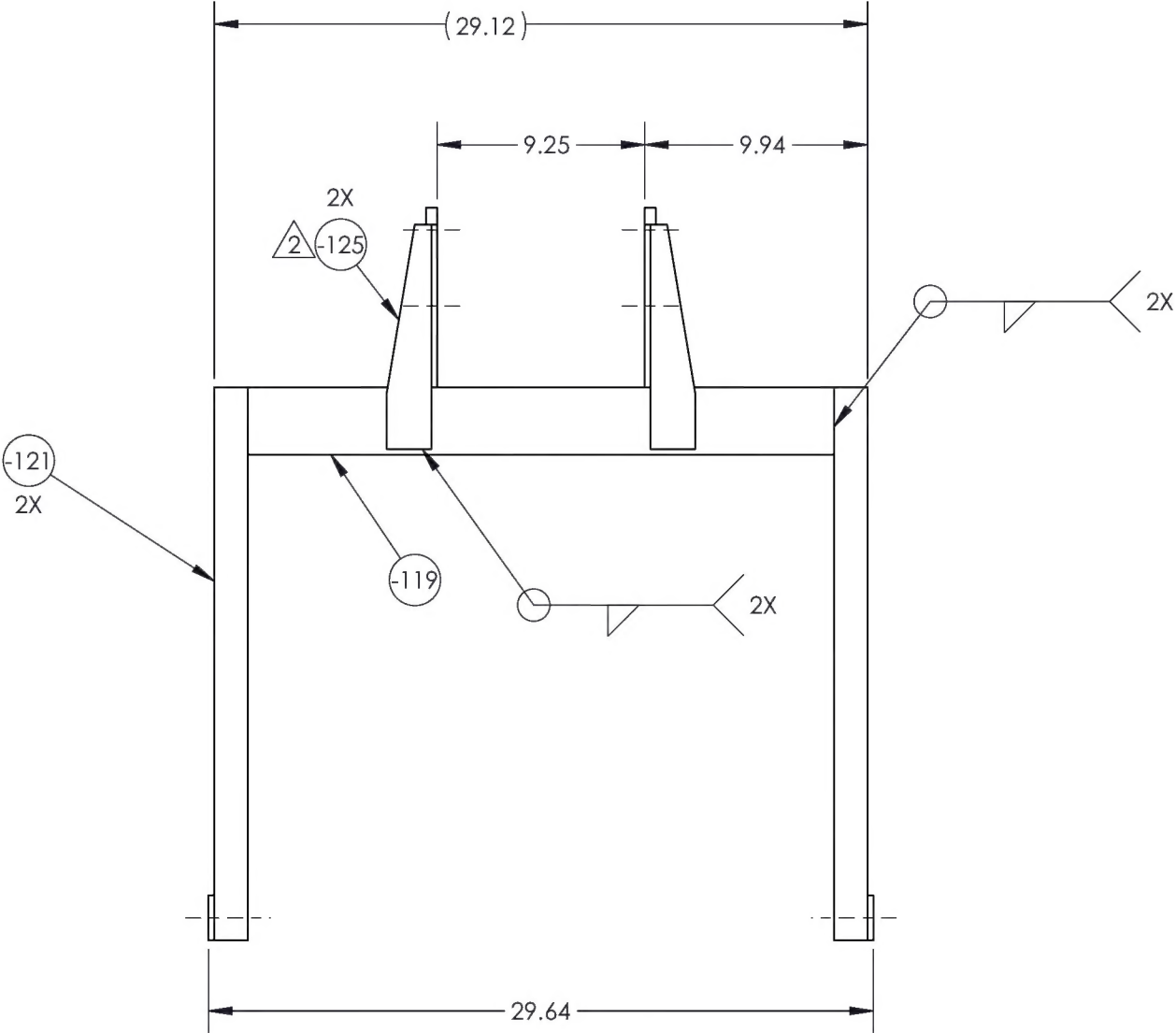
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- NOTES:
- 1 ALIGN HOLES.
 - 2 ALIGN -125 ENDS WITH CHAMFER ON -123.

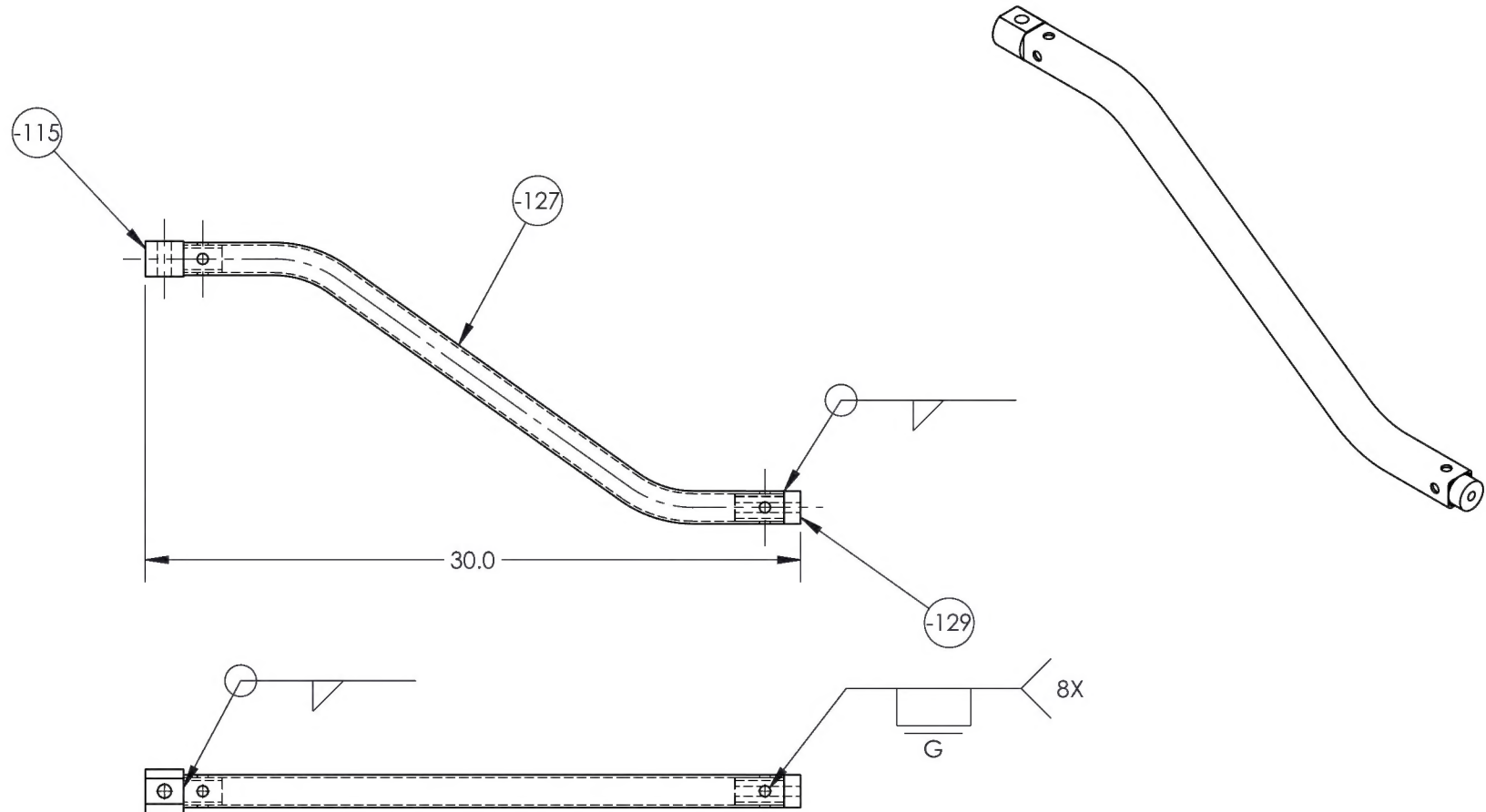
DART AEROSPACE			
TITLE SUPPORT DOLLY, TAILBOOM			
DWG NO. RB T102012-11			REV 1
MATERIAL HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		BELL 212, 214B, 214ST, 412	
SCALE 1:8	DATE 3/13/2014	SHEET 4 OF 21	



-11
REAR ARM ASSEMBLY

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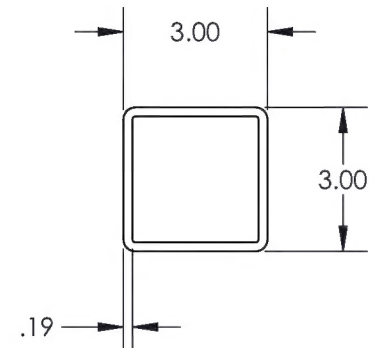
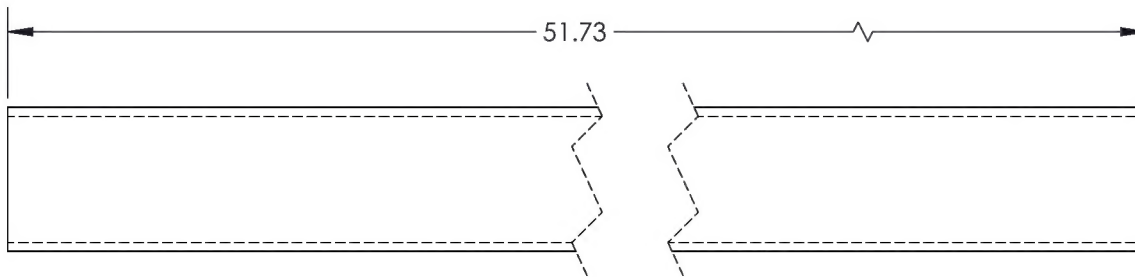
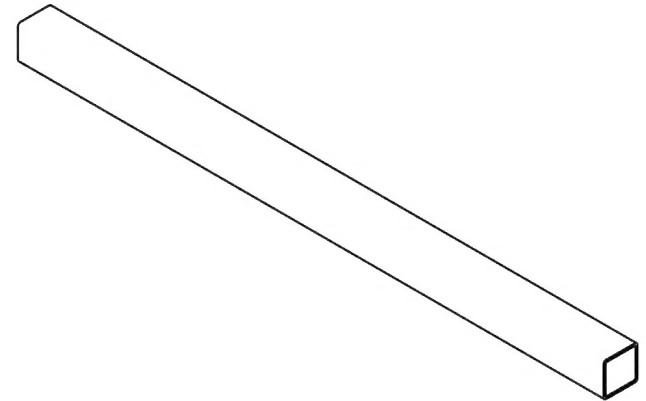


REAR ARM STABILIZER ASSEMBLY

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-13	REV 1
MAT'L REAR TREAT FINISH POWDER COAT YELLOW	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
SPEC FED #13538	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	BELL 212, 214B, 214ST, 412
APPROVED: GILBERT	
SCALE 1:8	DATE 3/13/2014
SHEET 5 OF 21	

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				APPROVED



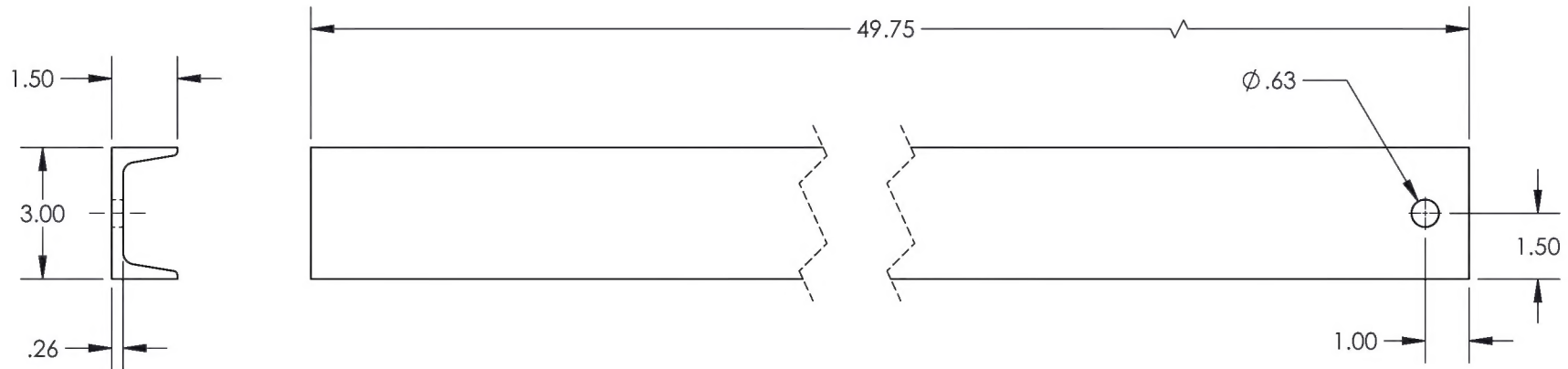
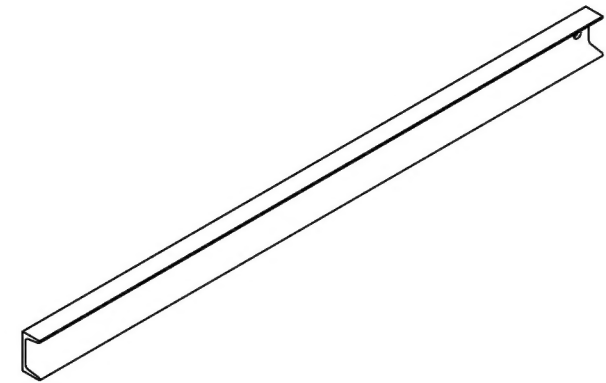
(-99)

TOW BAR ARMS UPPER TUBE

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-99	REV 1
MAT'L A500	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE -7 WELDMENT	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 212, 214B, 214ST, 412
SCALE 1:4	DATE 3/13/2014
SHEET 6 OF 21	

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				APPROVED



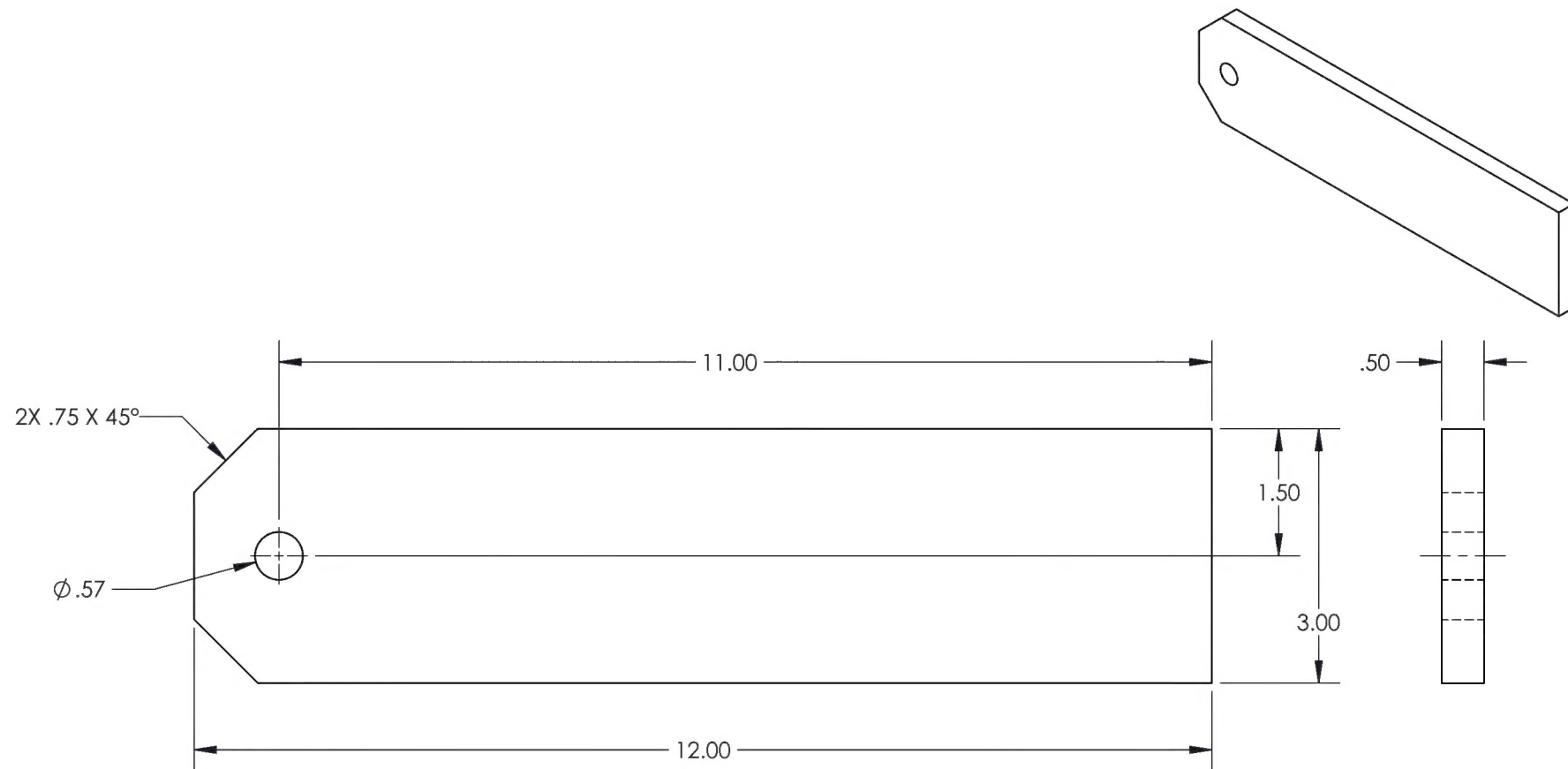
TITLE		SUPPORT DOLLY, TAILBOOM	
DWG NO.		RB T102012-101	
		REV 1	
MAT'L A36/1018/1020 HR		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH SEE -7 WELDMENT		.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1°	
		.X ± .1 SURFACES = 125°	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES	
CHECKED: CLOUGH		.015 x 45° OR .015R	
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY	
QA APPR: LINDSAY		AFTER PLATING	
APPROVED: GILBERT		3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
SCALE 1:4		DATE 3/13/2014	
		SHEET 7 OF 21	

(-101)

TOW BAR ARMS UPPER CHANNEL

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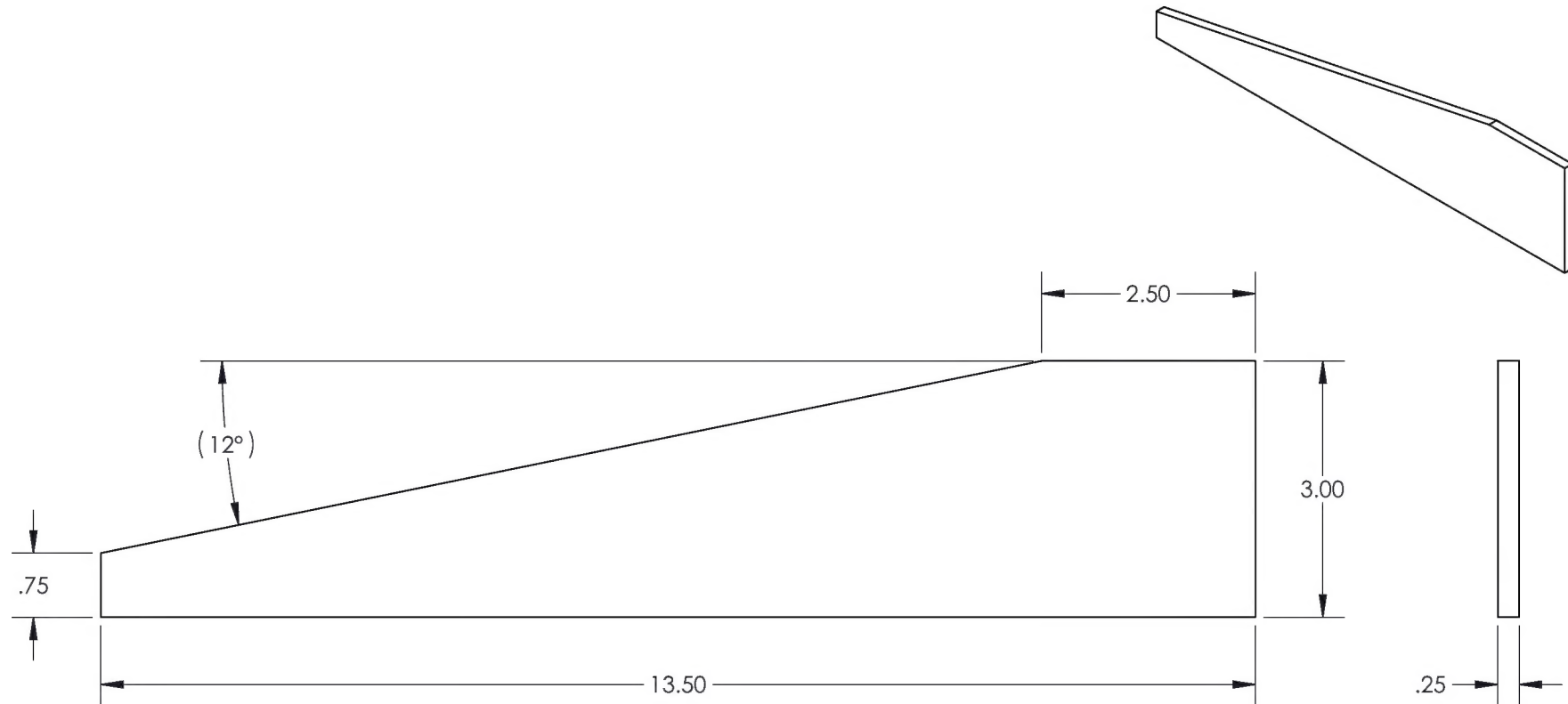
(-103)

TOW BAR ARMS TONGUE

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-103	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 3/13/2014
	SHEET 8 OF 21

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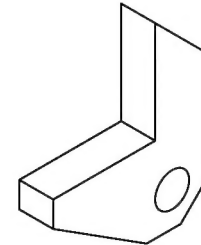
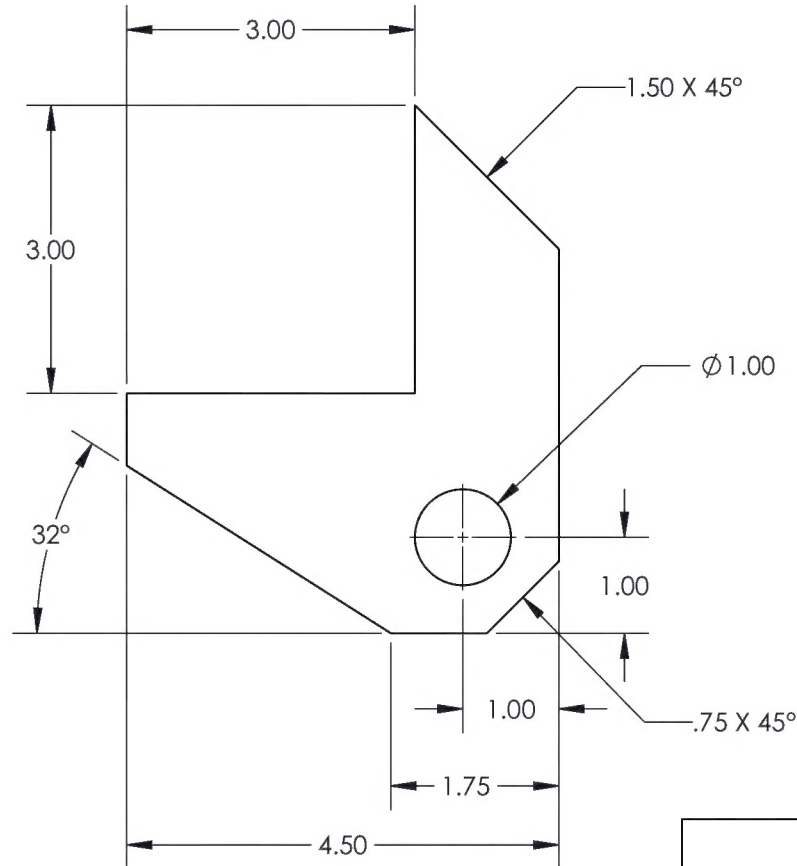
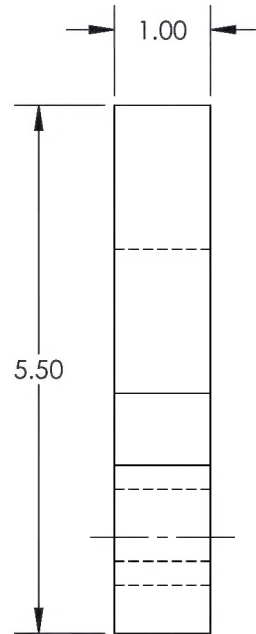
TOW BAR ARMS TONGUE BRACE

(-105)

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-105	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 3/13/2014
	SHEET 9 OF 21

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REVISIONS			
REV	ECR	DESCRIPTION	DATE



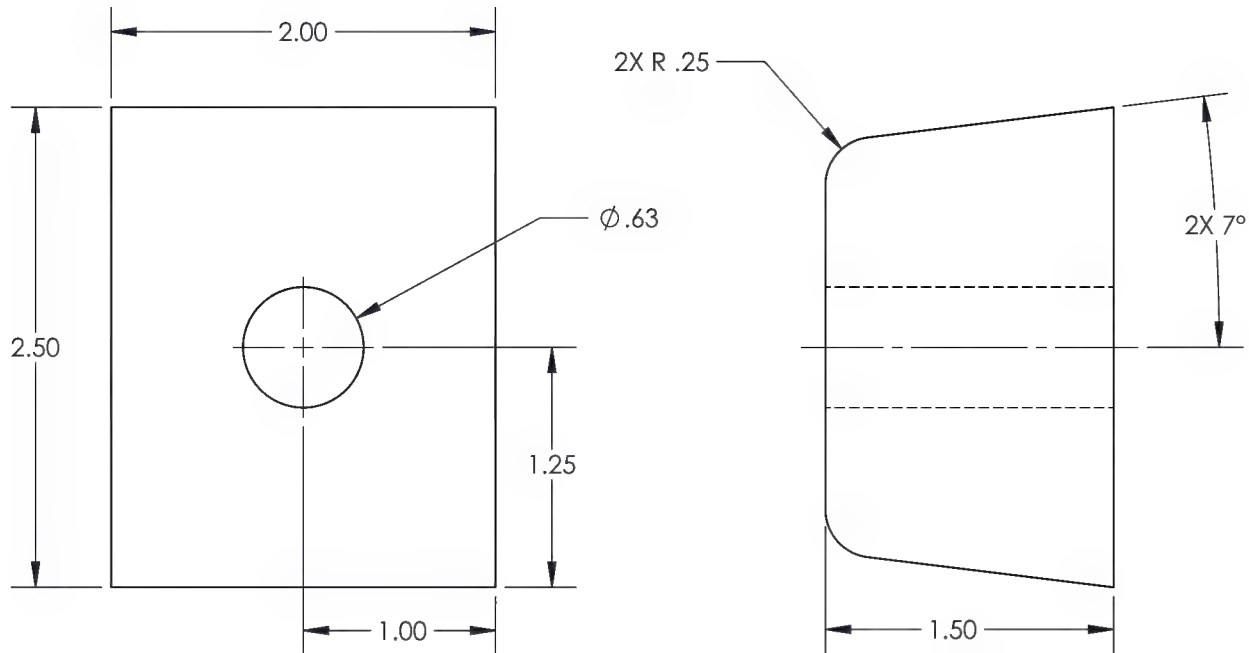
-107

TOW BAR ARMS PISTON BRACKET

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-107	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:2	DATE 3/13/2014
	SHEET 10 OF 21

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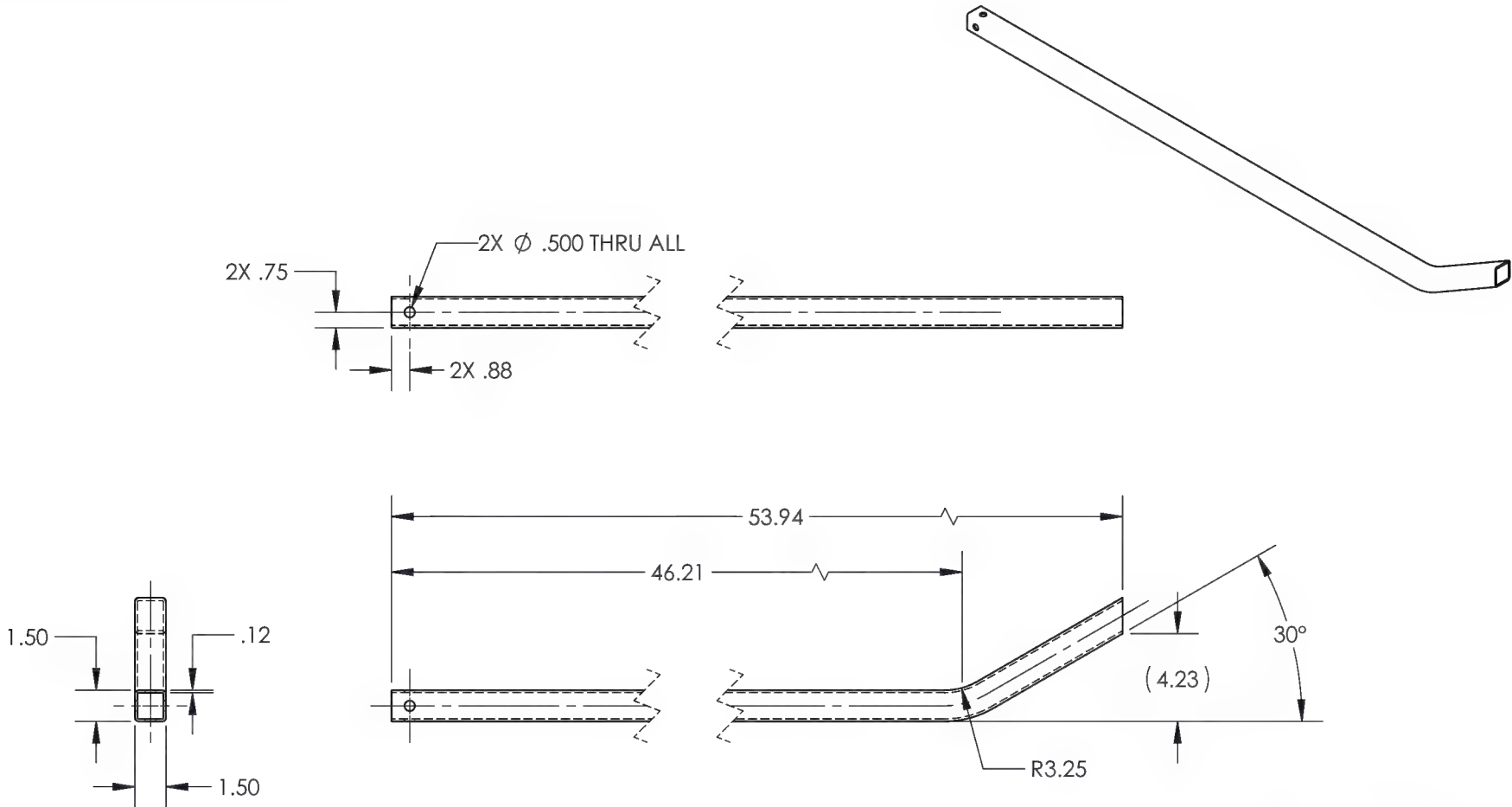
(-109)

TOW BAR ARMS UPPER ARM PIVOT

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-109	REV 1
MAT'L A36/1018/1020 HR FINISH SEE -7, -11 WELDMENTS SPEC DRAWN BY: GILBERT CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
212,214B,214ST, & 412	
SCALE 1:1	DATE 3/13/2014
SHEET 11 OF 21	

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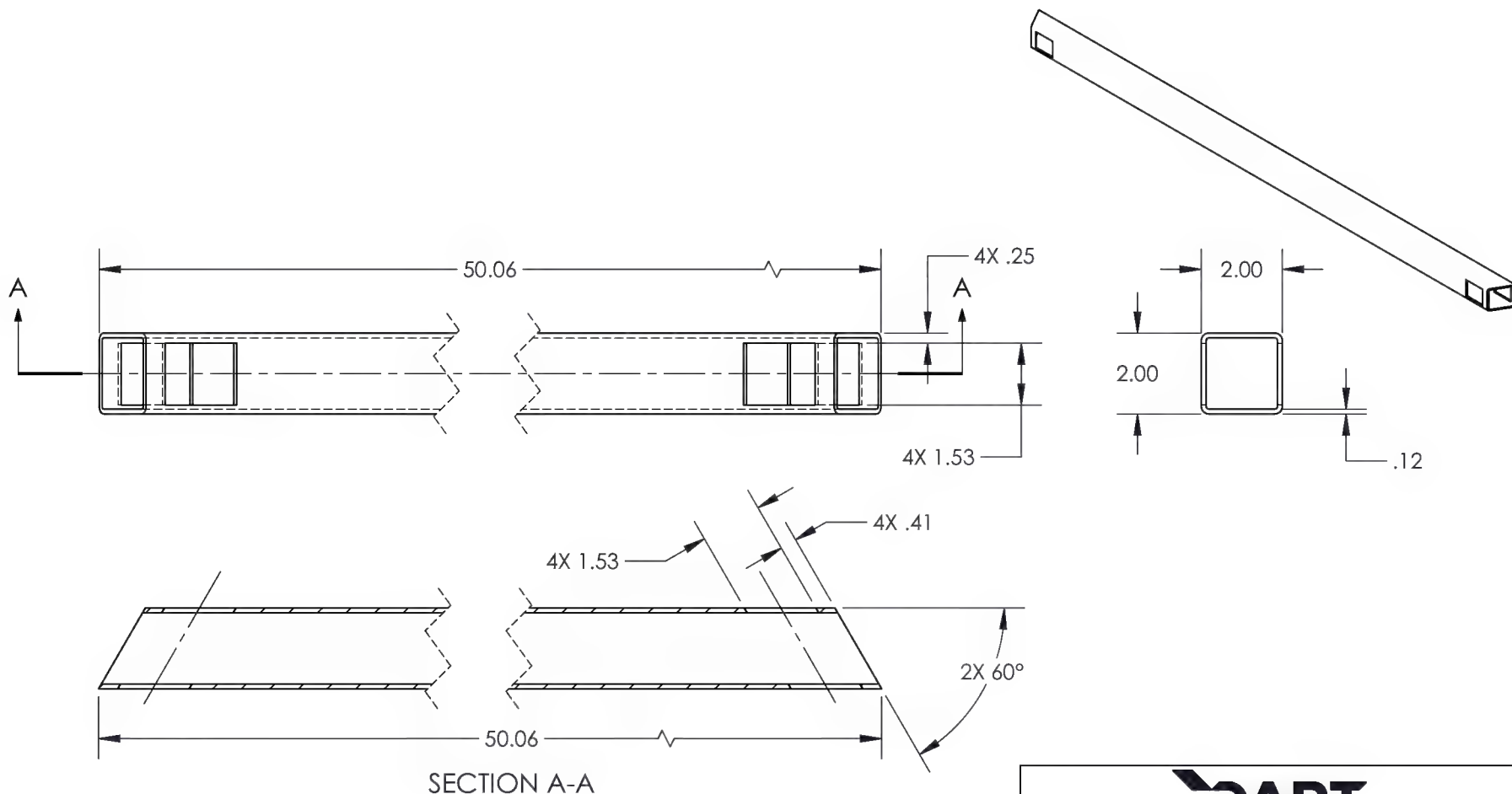
(111)

TOW BAR ARMS LOWER OUTSIDE TUBE

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-111	REV 1
MAT'L A500	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT SEE WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE WELDMENT	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	212,214B,214ST, & 412
SCALE 1:8	DATE 3/13/2014
SHEET 12 OF 21	

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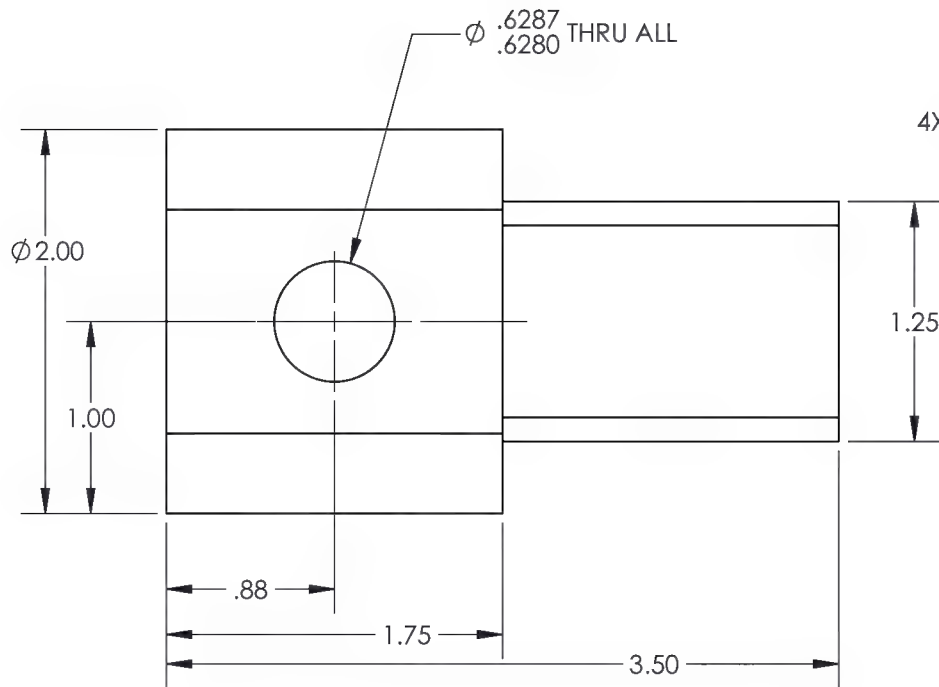
SECTION A-A

(-113)

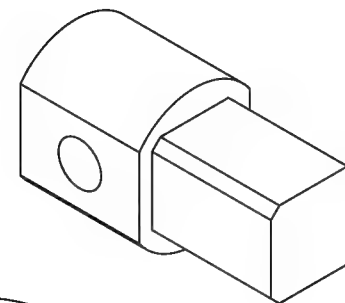
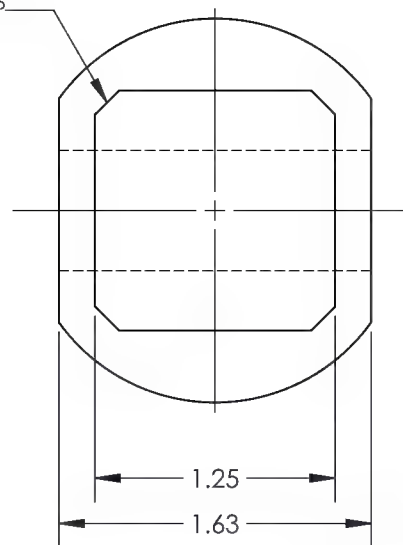
TOW BAR ARMS LOWER END TUBE

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-113	REV 1
MAT'L A500	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -9 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:4	DATE 3/13/2014
	USED ON MODEL
	212,214B,214ST, & 412
	SHEET 13 OF 21

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4X .13 X 45°



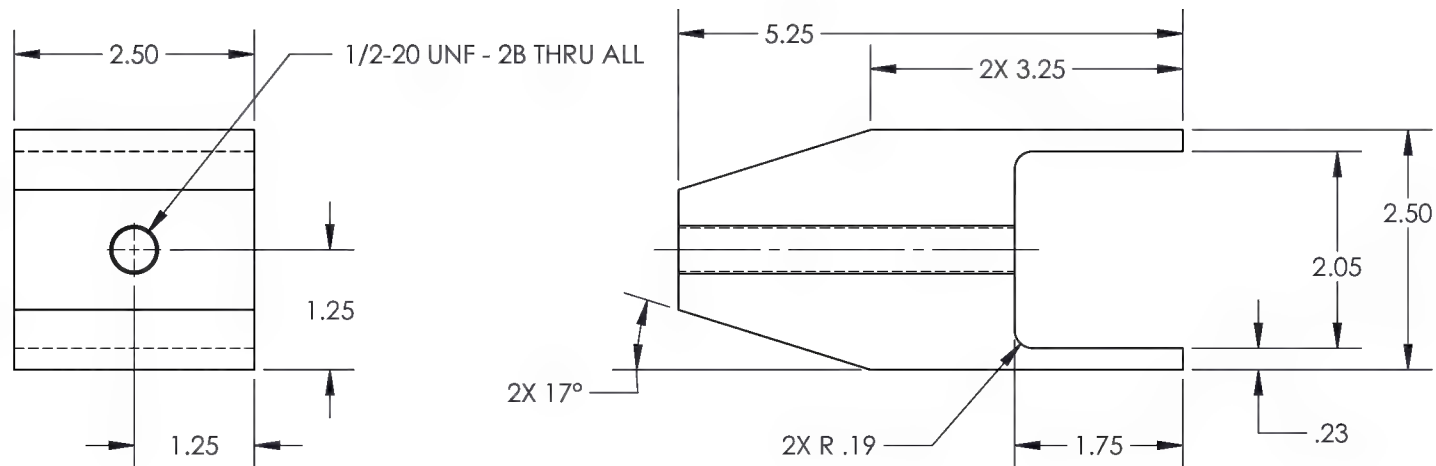
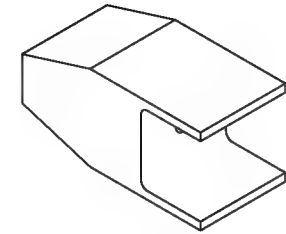
-115

TOW BAR ARMS END BRACKET G

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-115	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE -9, -13 WELDMENT	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	212,214B,214ST, & 412
SCALE 1:1	DATE 3/13/2014
SHEET 14 OF 21	

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				APPROVED



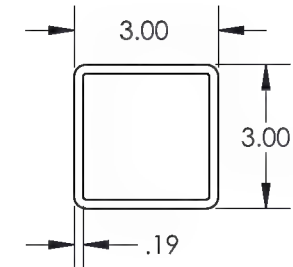
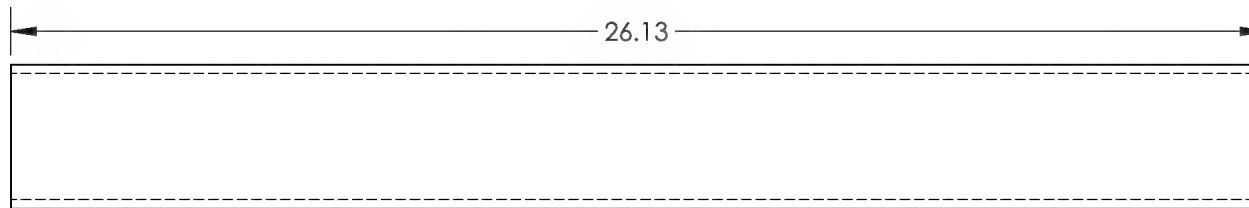
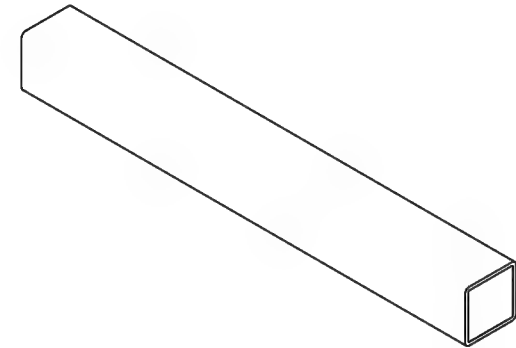
-117

TOW BAR ARMS CENTER BRACKET F

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-117	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -9 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	212,214B,214ST, & 412
SCALE 1:2	DATE 3/13/2014
	SHEET 15 OF 21

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



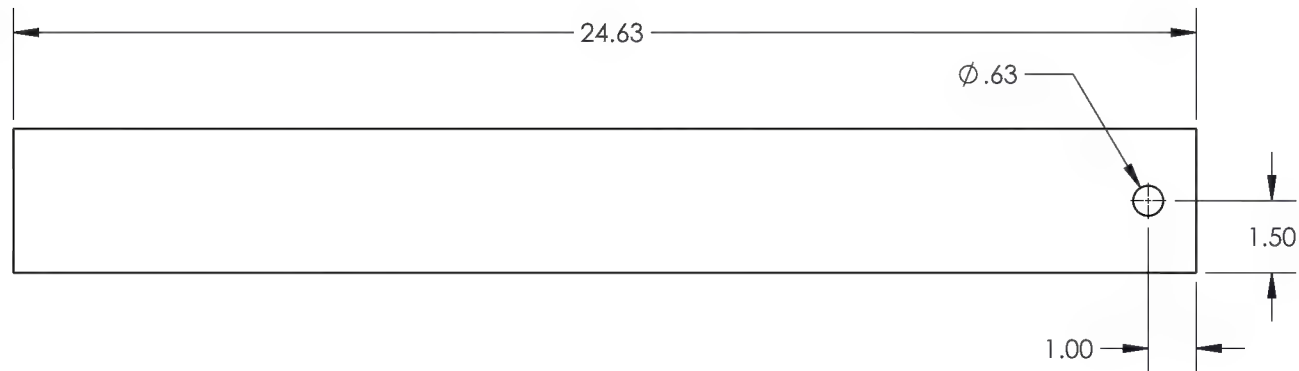
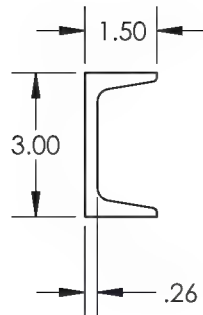
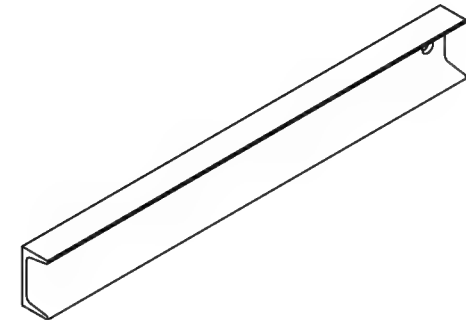
-119

REAR ARM TUBE

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-119	REV 1
MAT'L A500	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -11 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:4	DATE 3/13/2014
	SHEET 16 OF 21

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				APPROVED



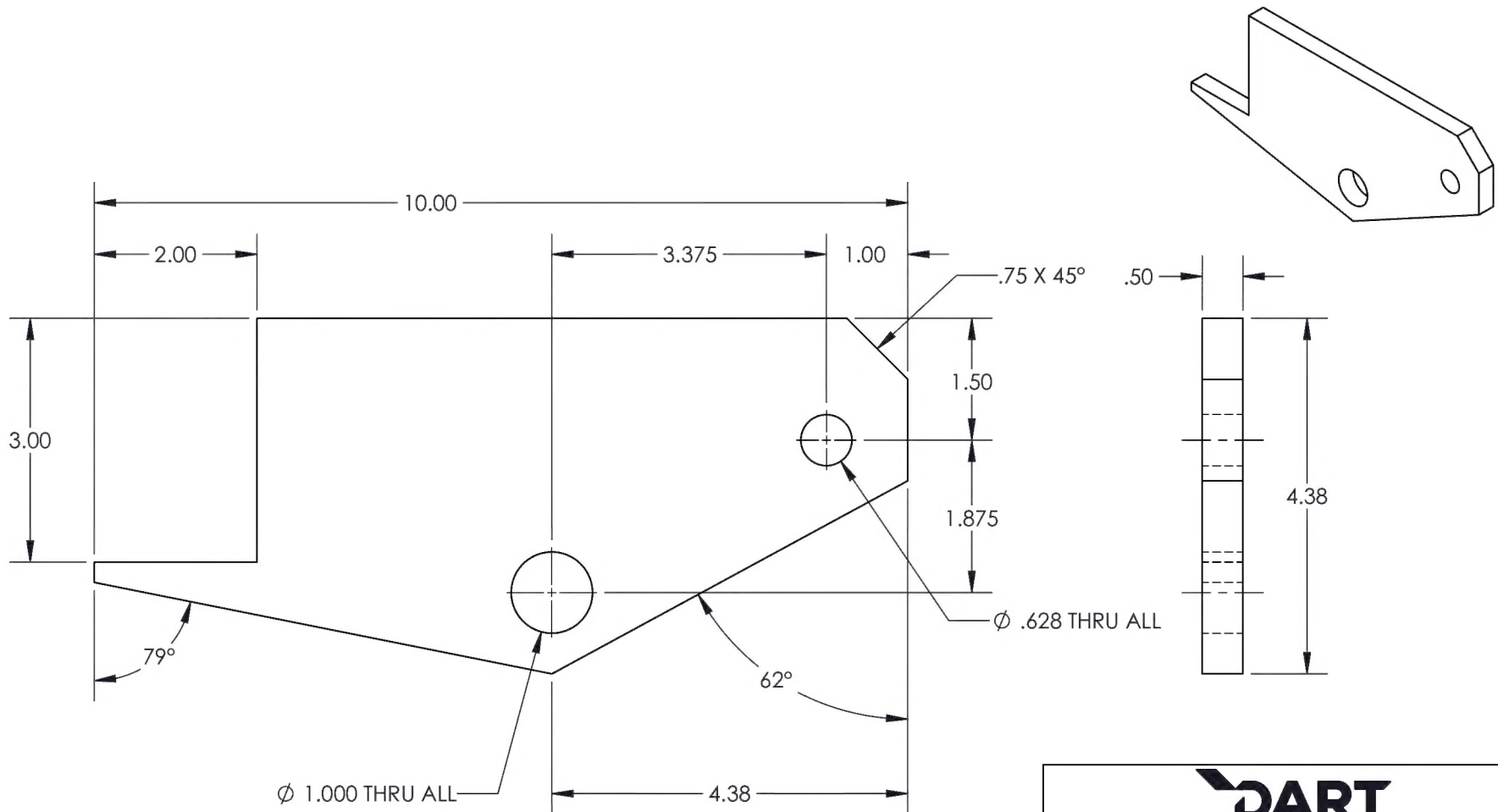
(-121)

REAR ARM CHANNEL

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-121	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -11 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:4	DATE 3/13/2014
	SHEET 17 OF 21

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			INITIAL
			APPROVED



Ø 1.000 THRU ALL

Ø .628 THRU ALL

-123

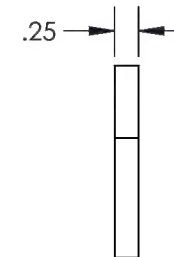
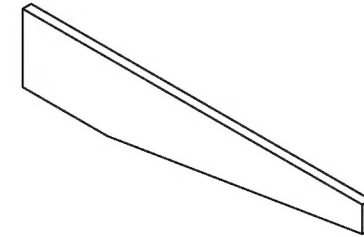
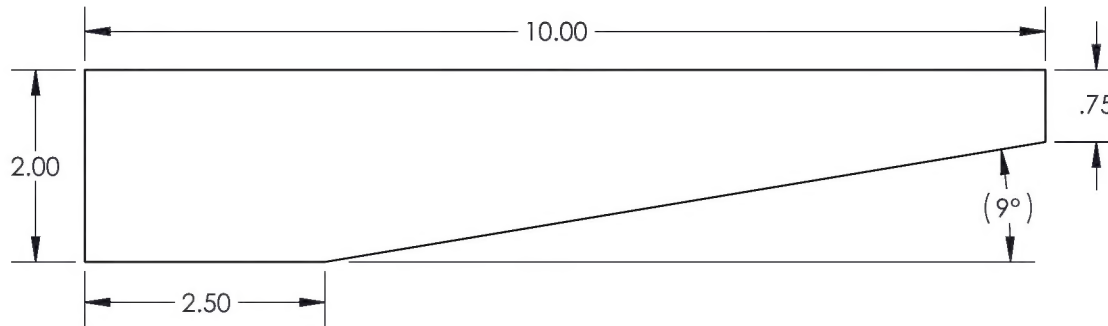
REAR ARM MOUNT BRACKET



TITLE		SUPPORT DOLLY, TAILBOOM	
DWG NO.		RB T102012-123	
REV		1	
MAT'L A36/1018/1020 HR		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH SEE -11 WELDMENT		.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1°	
DRAWN BY: GILBERT		.X ± .1 SURFACES = 125°	
CHECKED: CLOUGH		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:2		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 3/13/2014		USED ON MODEL	
SHEET 18 OF 21		BELL 212, 214B, 214ST, 412	

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				APPROVED



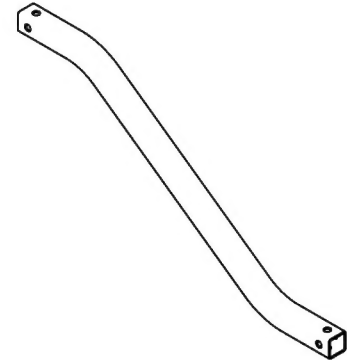
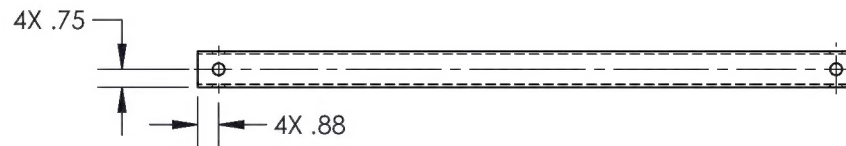
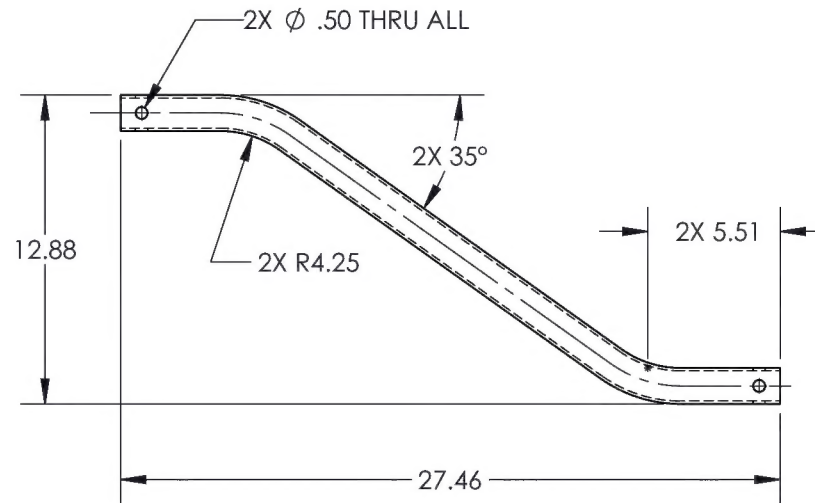
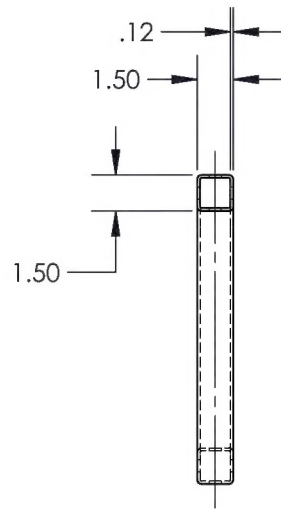
(-125)

REAR ARM BRACKET BRACE

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-125	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -11 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 3/13/2014
	SHEET 19 OF 21

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				APPROVED



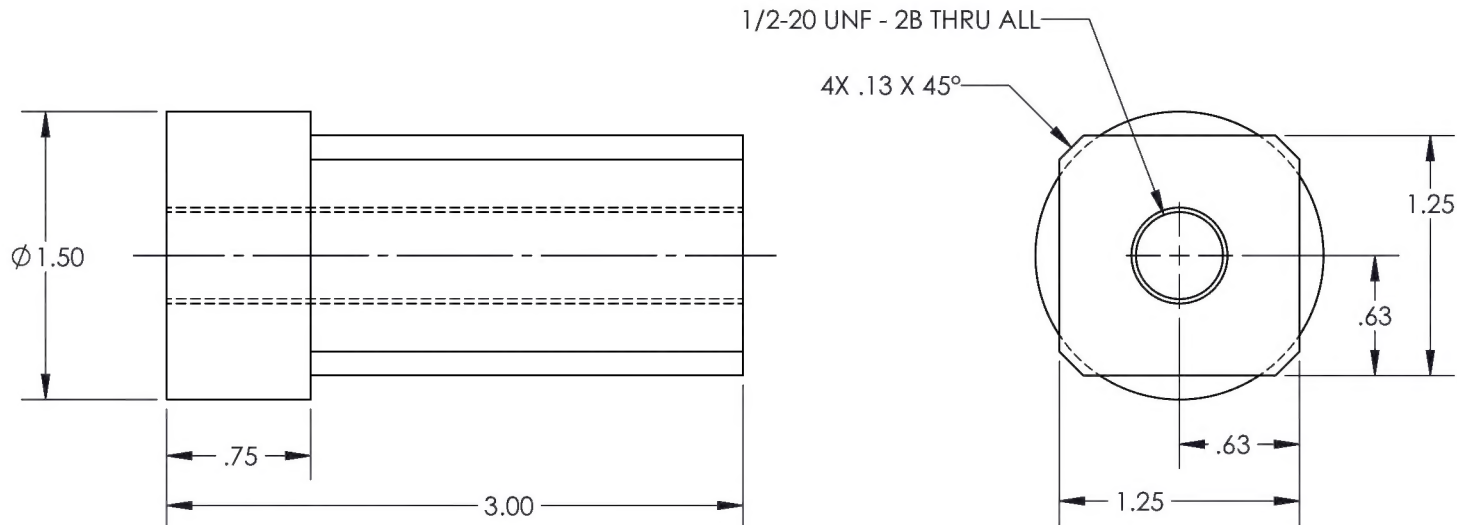
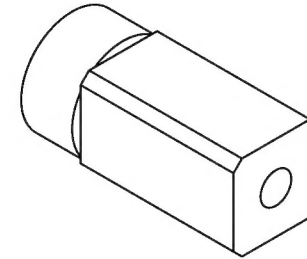
(-127)

REAR ARM STABILIZER ARM

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-127	REV 1
MAT'L A500	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -13 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:8	DATE 3/13/2014
	SHEET 20 OF 21

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REAR ARM STABILIZER END

DART AEROSPACE	
TITLE SUPPORT DOLLY, TAILBOOM	
DWG NO. RB T102012-129	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -13 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 3/13/2014
	SHEET 21 OF 21